
MICROSTRUCTURAL INVESTIGATIONS OF SOILING PROCESSES IN DESERT LOCATIONS

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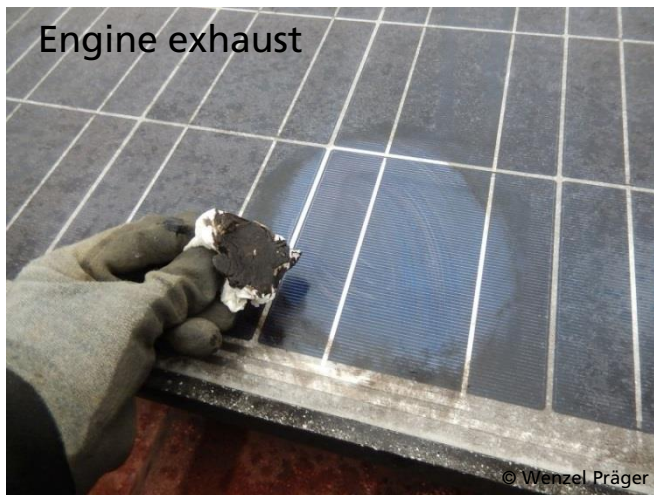
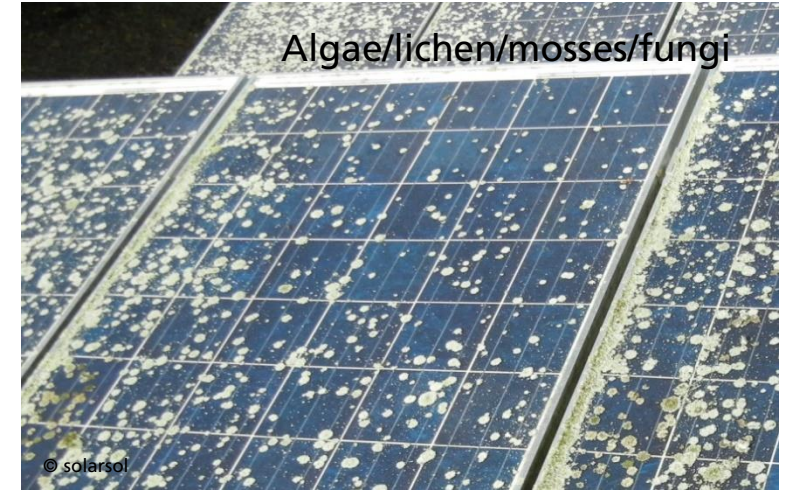
² Anhalt University of Applied Science, Köthen, Germany

inDust user workshop
Munich, 2019/05/16



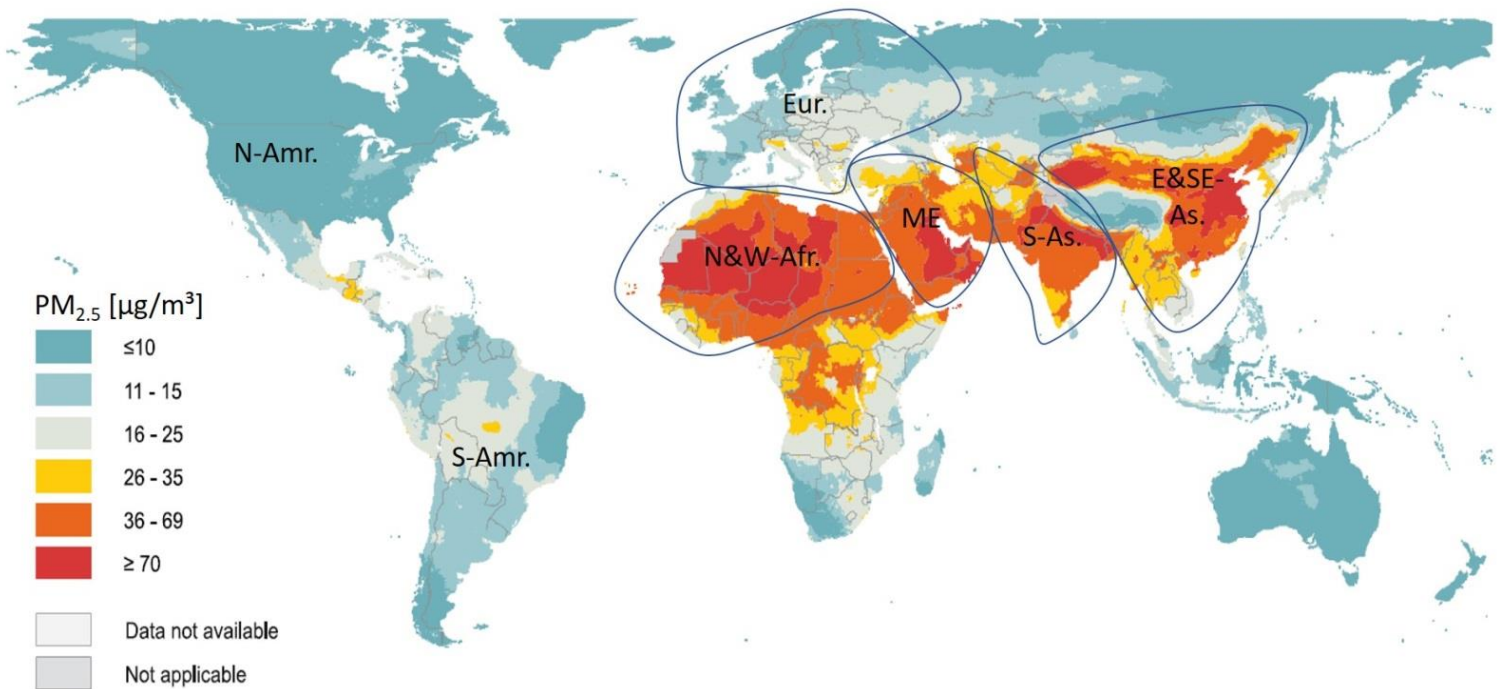
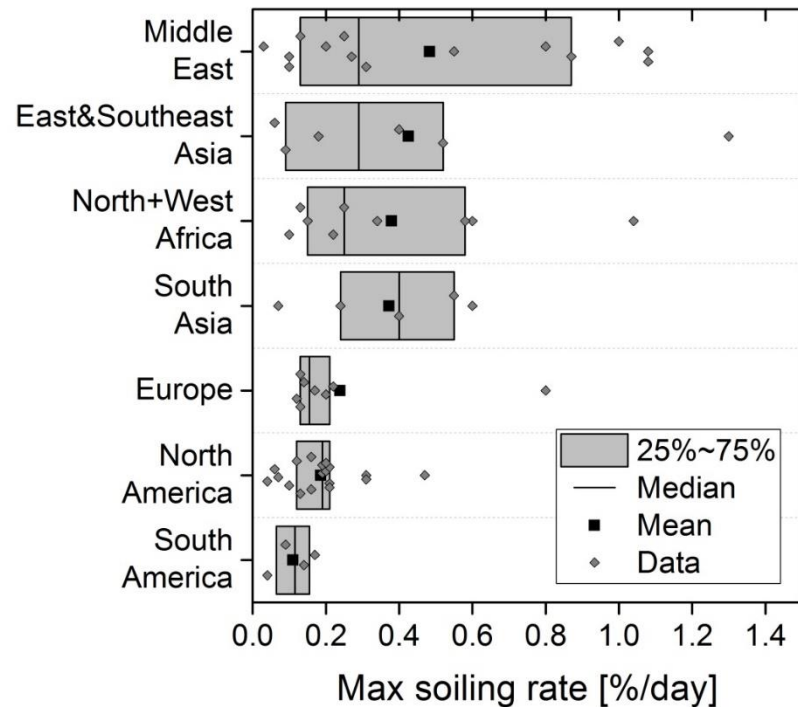
Introduction

Soiling of PV modules - a detrimental problem for solar energy production



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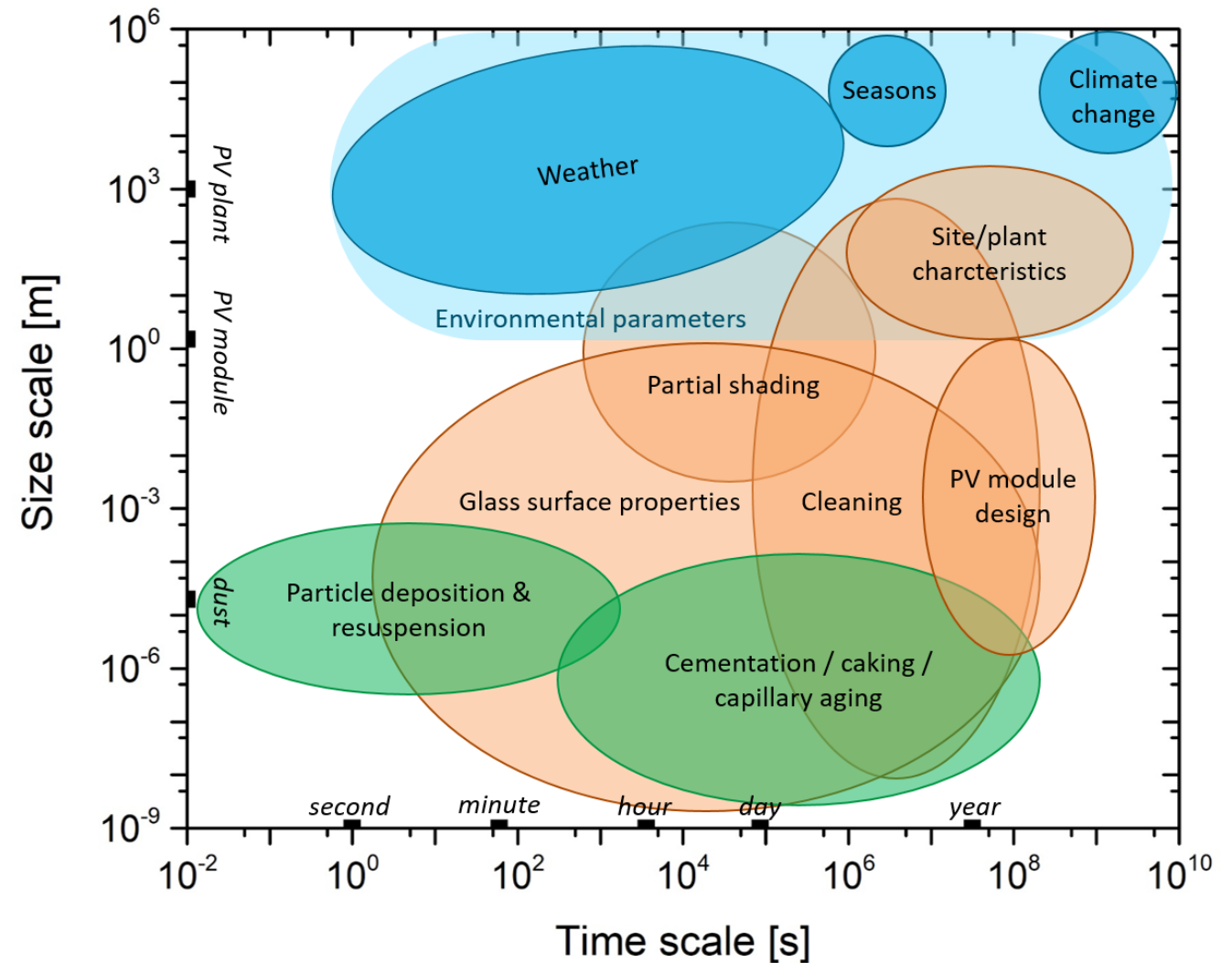


- “Soiling is the 3rd most important PV performance factor, behind only insolation and temperature” (First Solar)
- Locations with over 1% loss/day

Introduction

Soiling – a truly complex problem

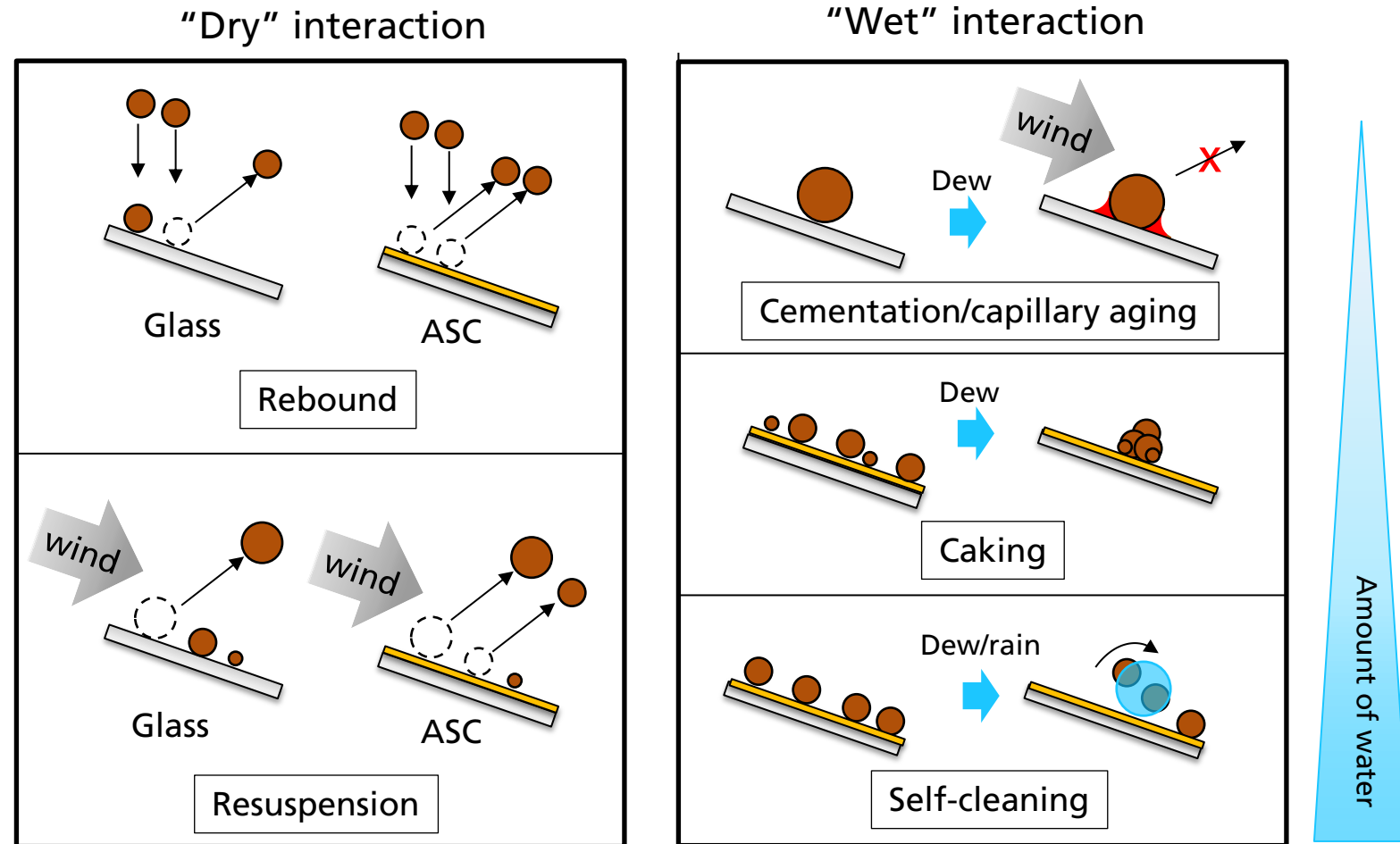
- Many influencing factors acting on different time and size scales
- Can be divided in:
 - Macroscopic environmental parameters
 - Controllable factors: module/plant/site characteristics
 - Microscopic soiling processes



Physics of soiling

Mechanisms relevant for soiling and self-cleaning effects

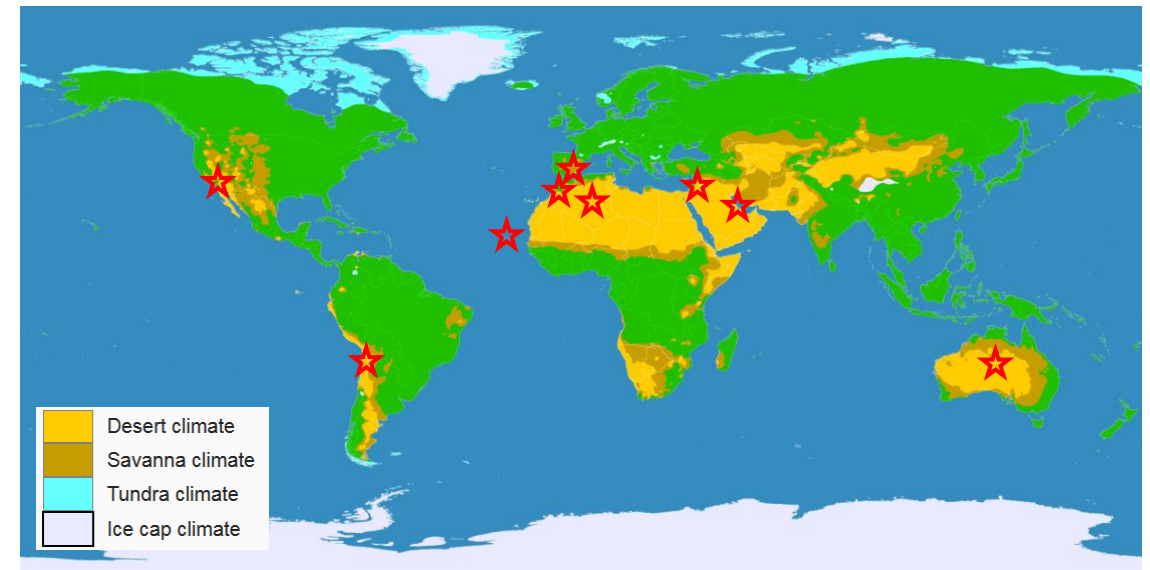
- **Rebound:** particles bouncing off the surface during deposition
- **Resuspension:** particles removed by wind
- **Cementation/capillary aging:** strong dust adhesion by chemical bonds or increased contact area
- **Caking:** rearrangement and agglomeration of particles
- **Self-cleaning** by water running off the surfaces



Comparative outdoor study

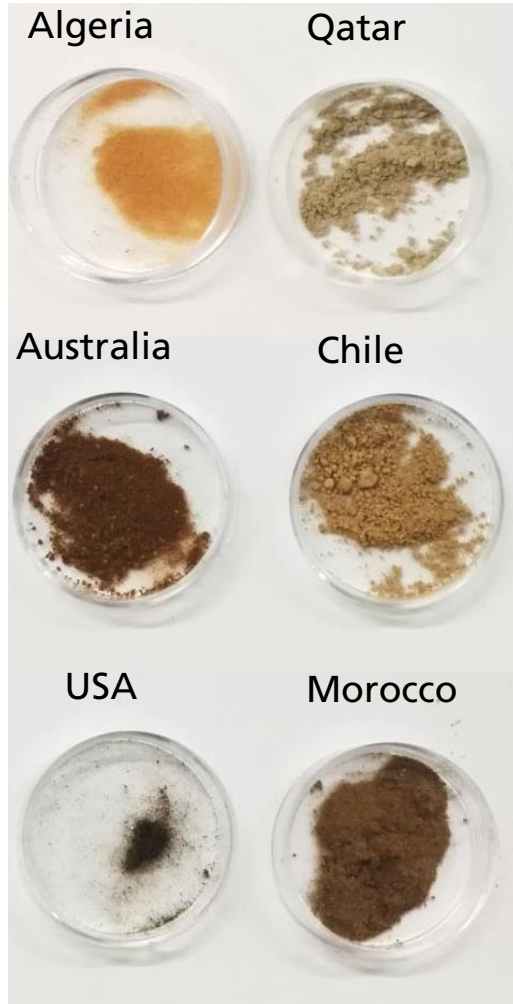
Soiling of glass coupons

- **Aim:** comparison of soiling processes in different desert regions
- Outdoor exposure of glass and plastic slides at 9 different desert areas
 - Fixed on PV modules → same temperature & tilt angle
 - Different periods of time (1, 3, 7, 14, 28 days)

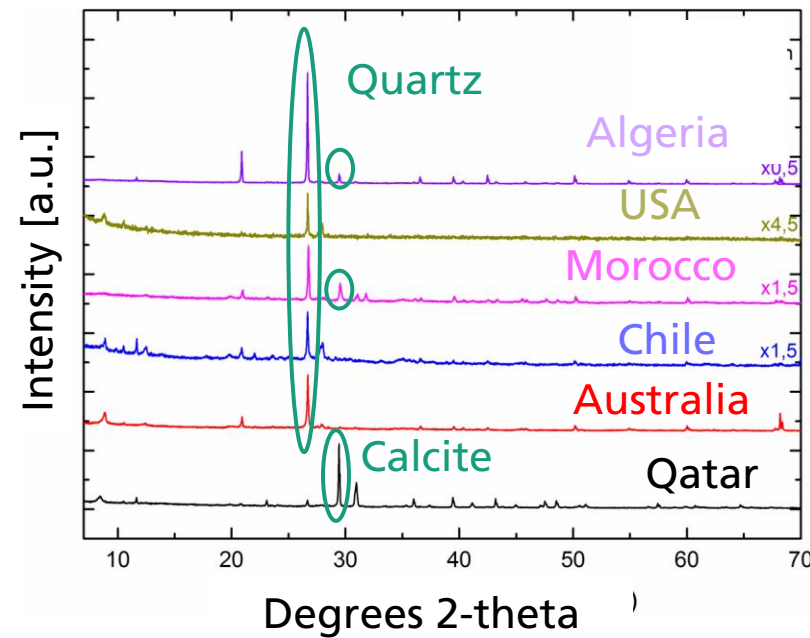


Dust samples collected from PV modules

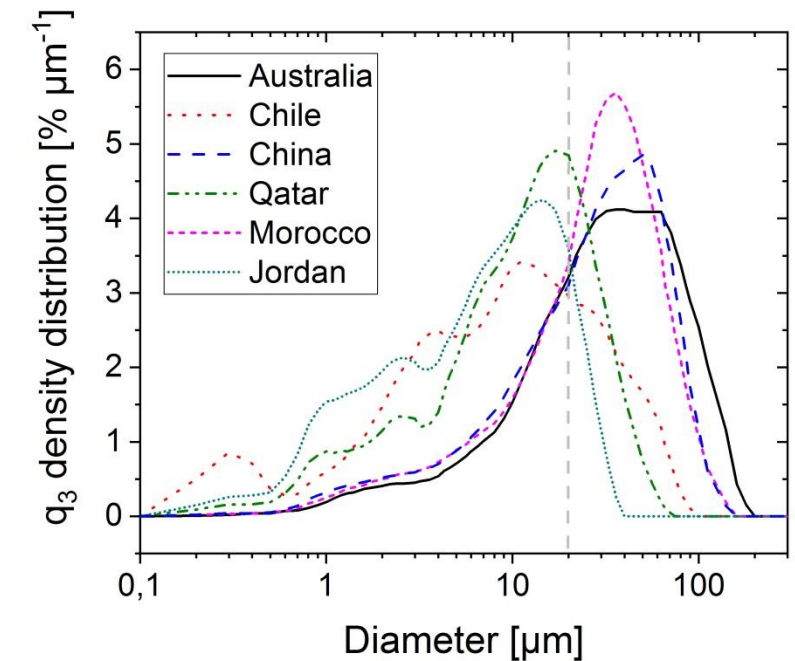
Composition and particle size distribution: dust \neq dust



Mineral composition



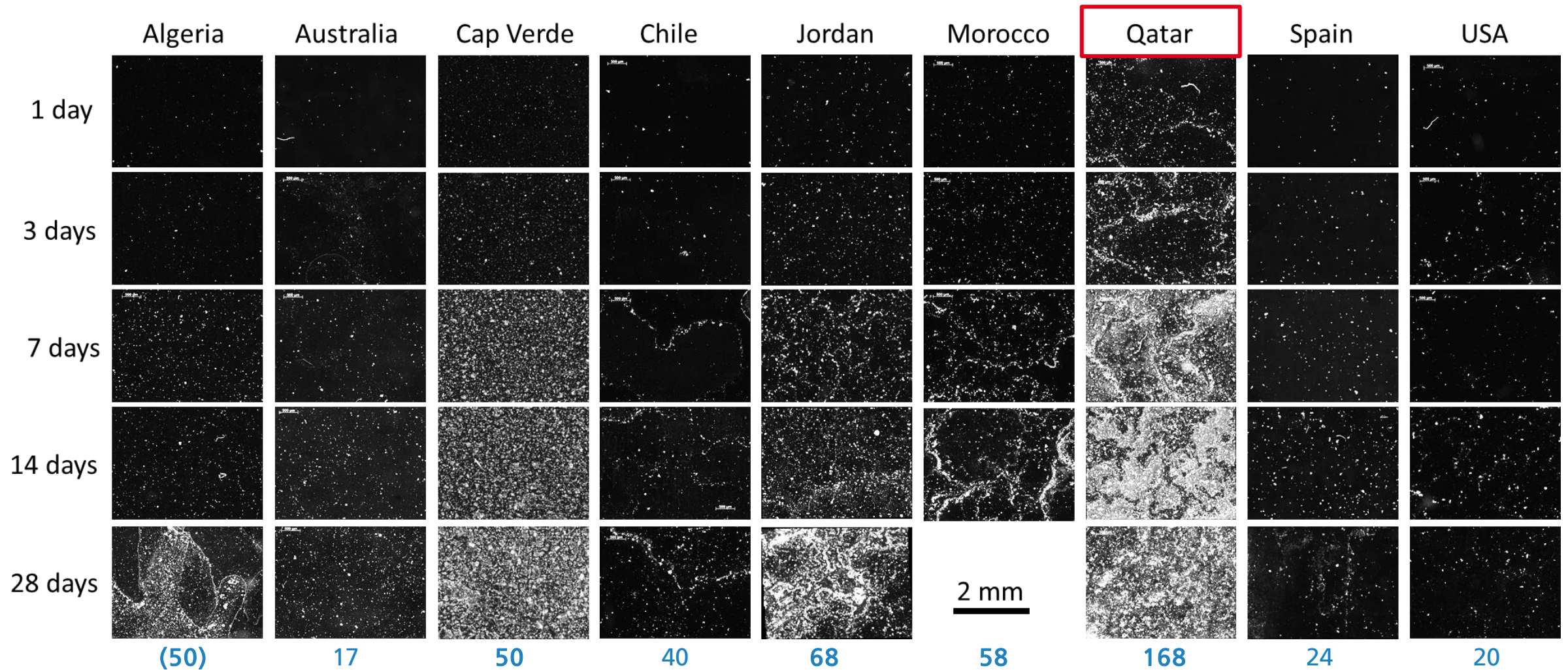
Particle size distribution



■ Dust characteristics are site-dependent!

Outdoor exposure of glass slides

Impressions from light microscopy



Annual mean PM10 [$\mu\text{g}/\text{m}^3$], WHO database

Results of microstructural investigations

Surface morphology investigated by Scanning Electron Microscopy (SEM)

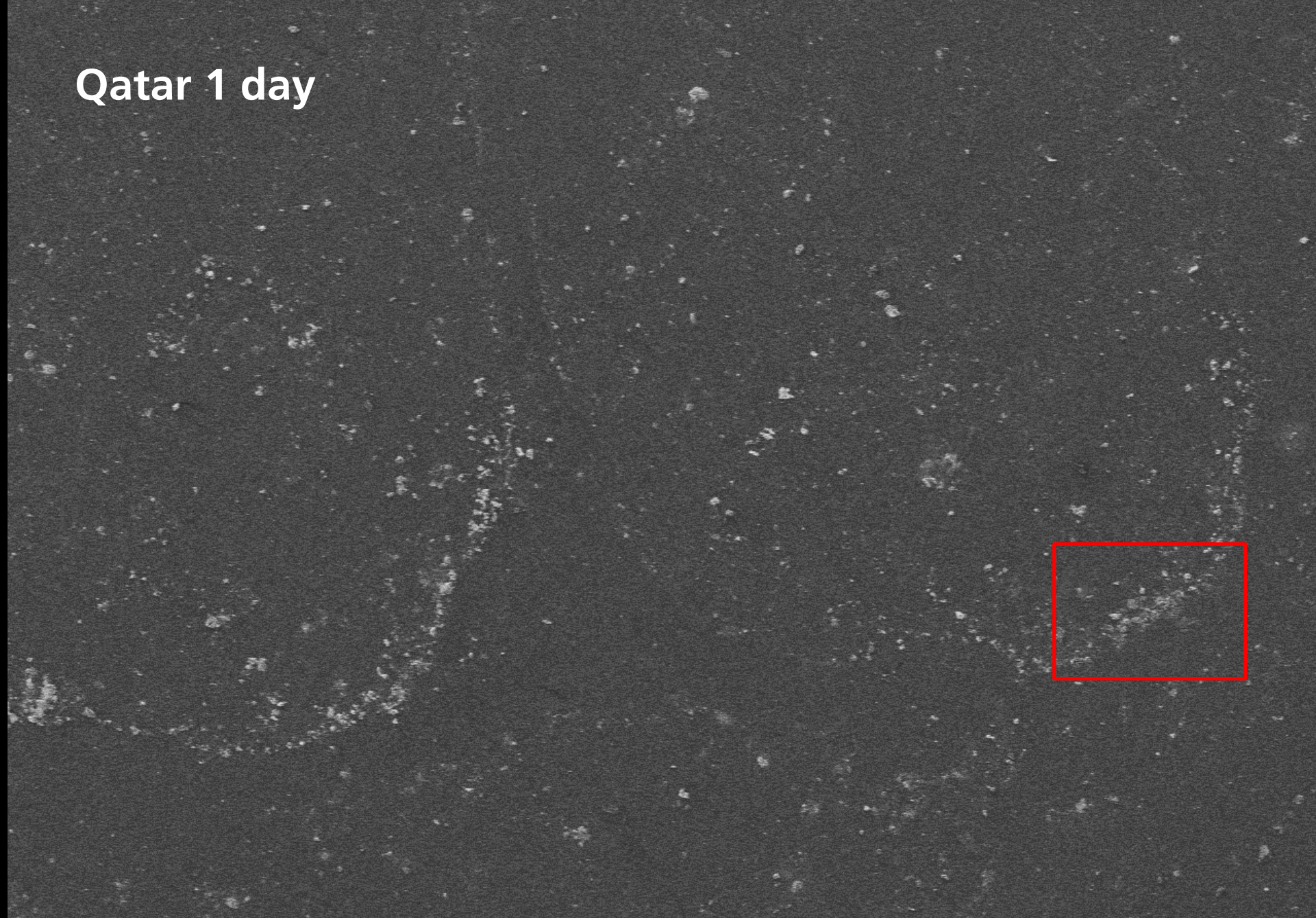
Qatar

Dew events on 22 / 28 days for
2016/10/16-2016/11/14

Following results shown for borosilicate glass samples, 1 day and 28 days outdoor exposure (October 2015, horizontal position) at Solar Test Facility in Doha, Qatar

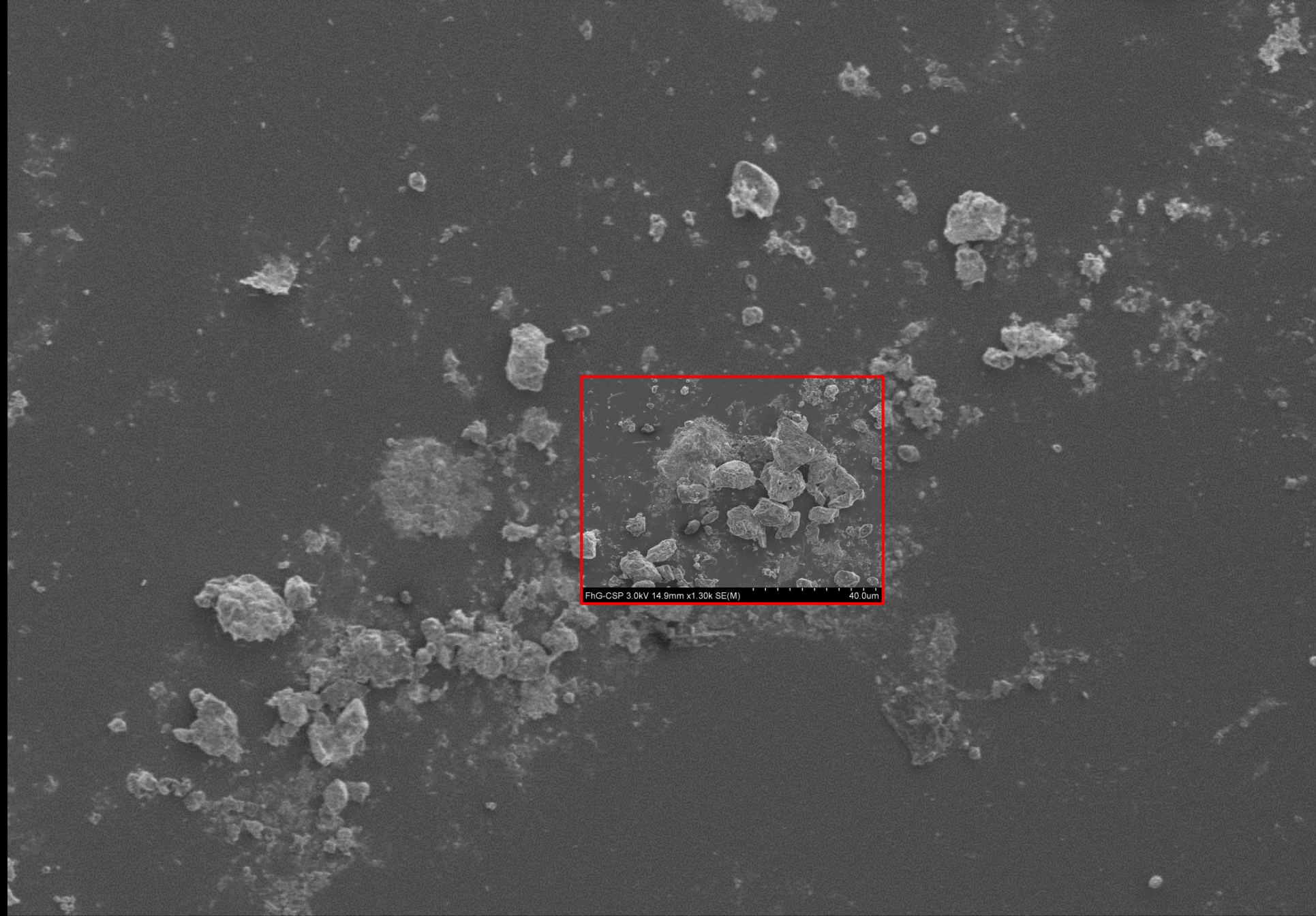


Qatar 1 day



FhG-CSP 3.0kV 14.7mm x30 SE(M)

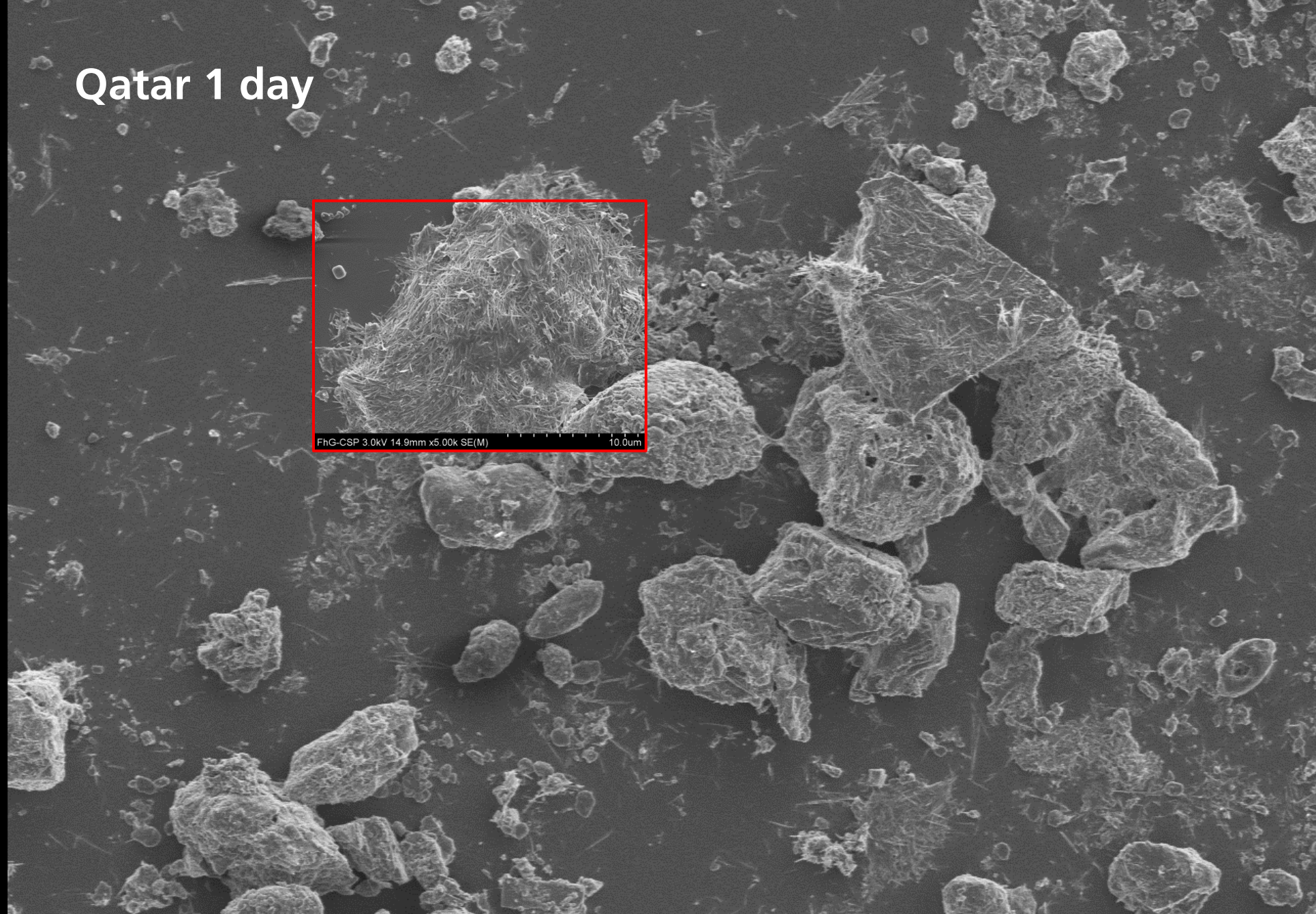
1.00mm



FhG-CSP 3.0kV 14.9mm x300 SE(M)

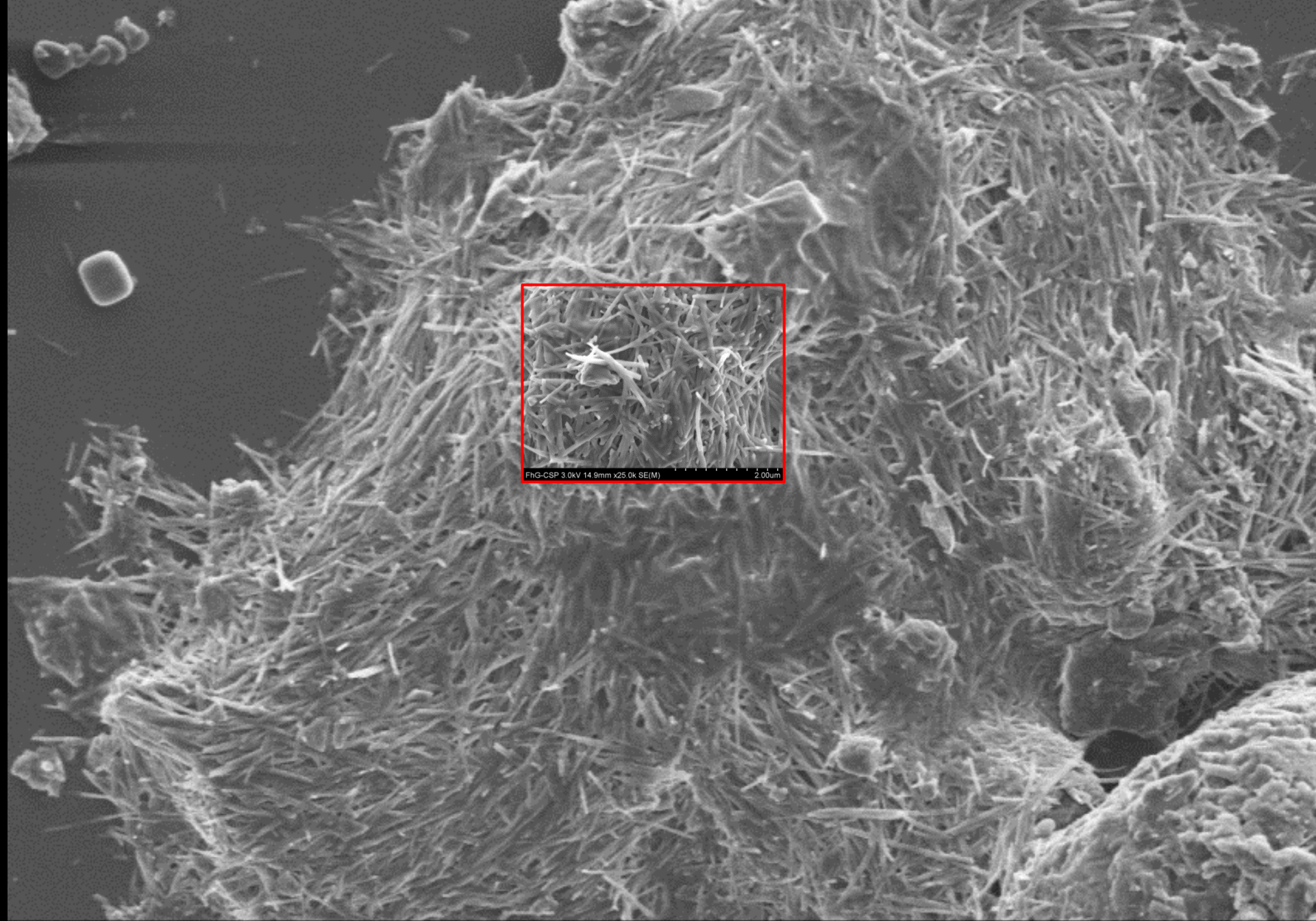
100um

Qatar 1 day



FhG-CSP 3.0kV 14.9mm x1.30k SE(M)

40.0um



FhG-CSP 3.0kV 14.9mm x5.00k SE(M)

10.0um

Qatar 1 day

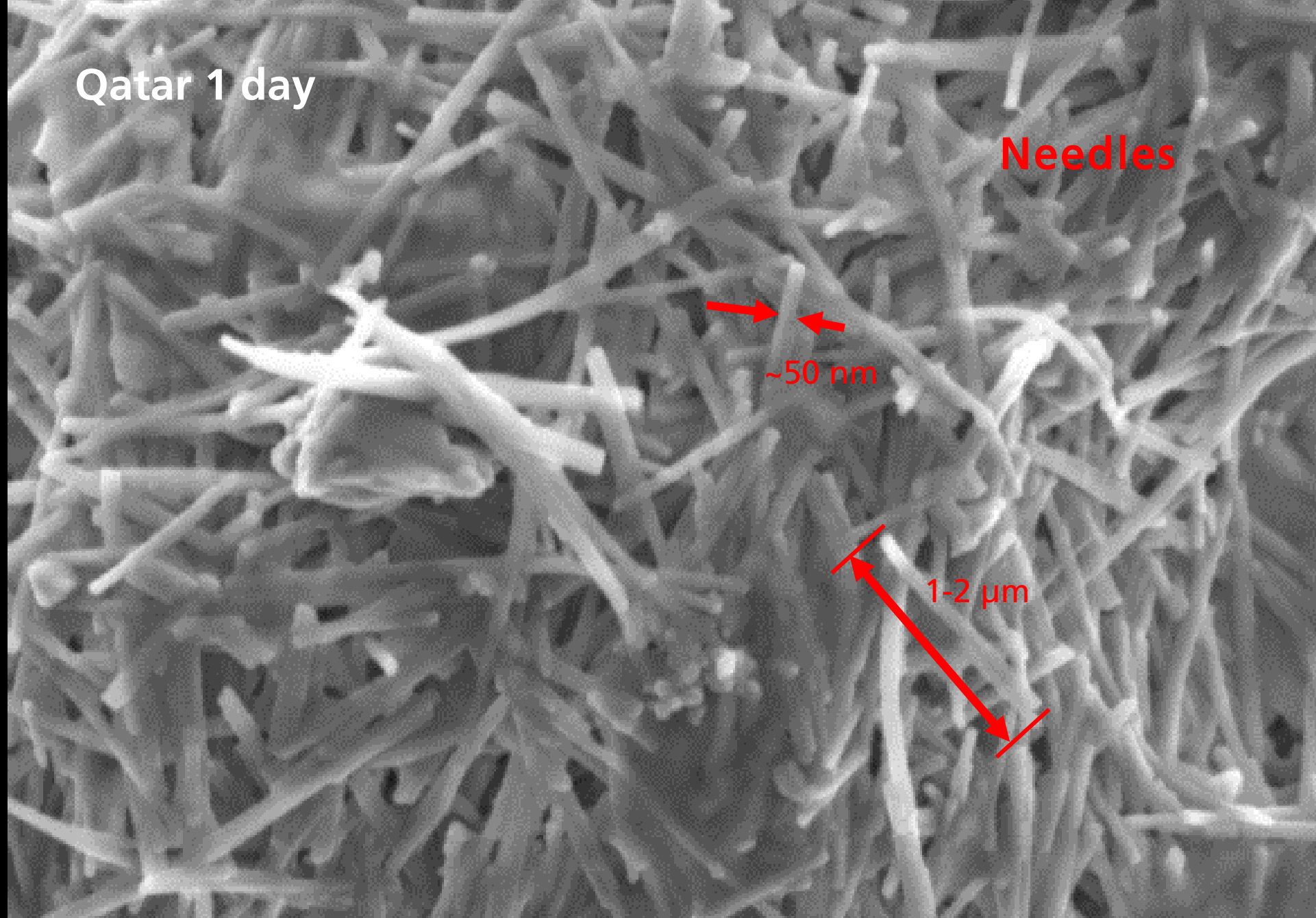
Needles

~50 nm

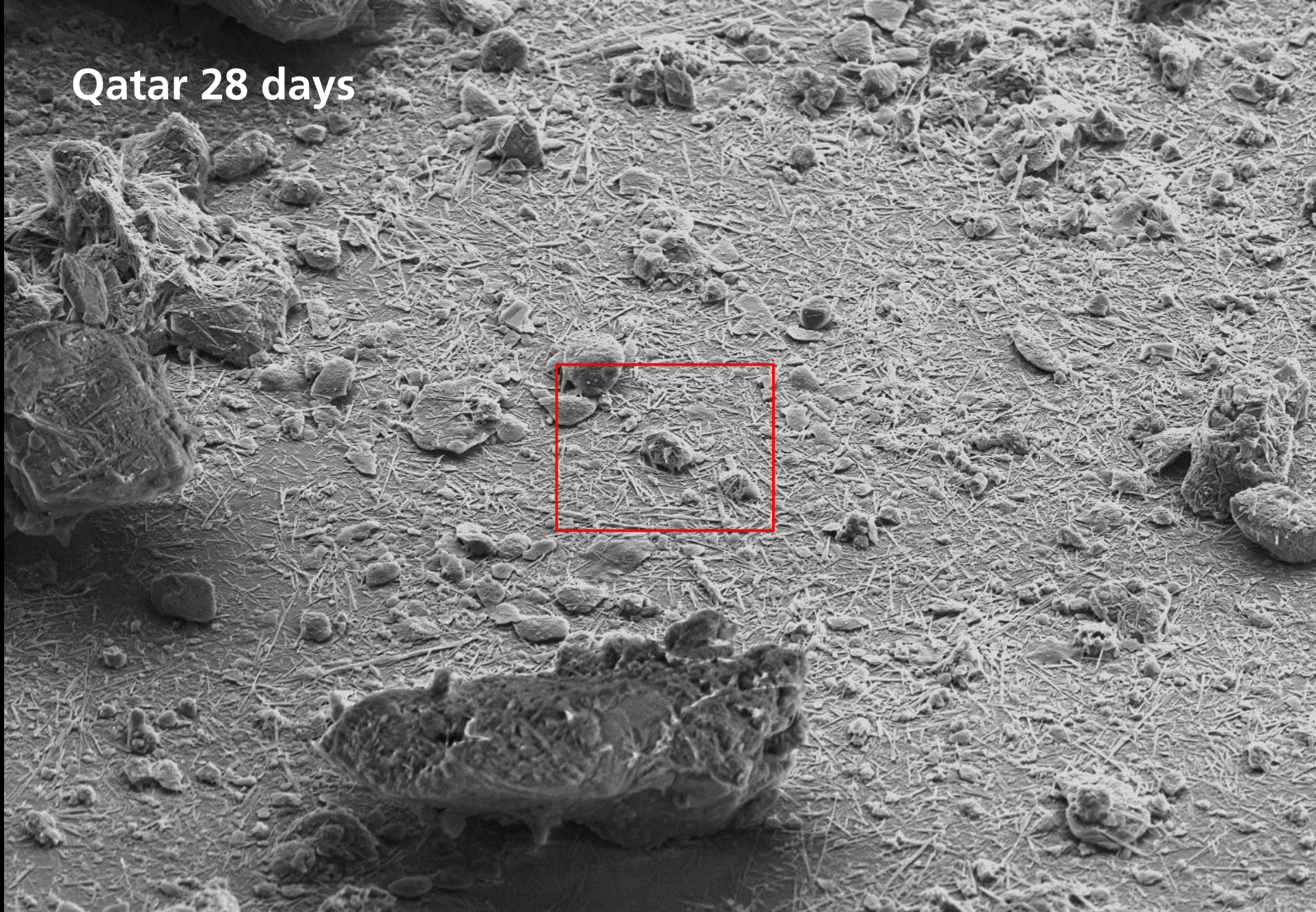
1-2 μm

FhG-CSP 3.0kV 14.9mm x25.0k SE(M)

2.00 μm



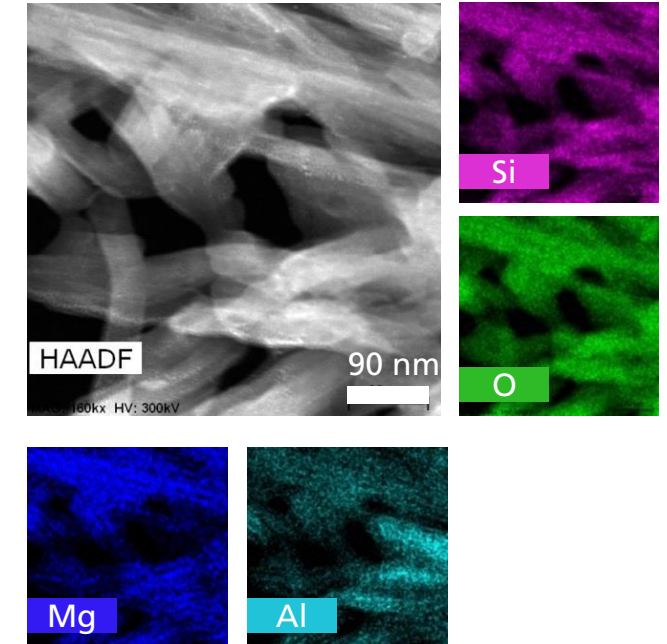
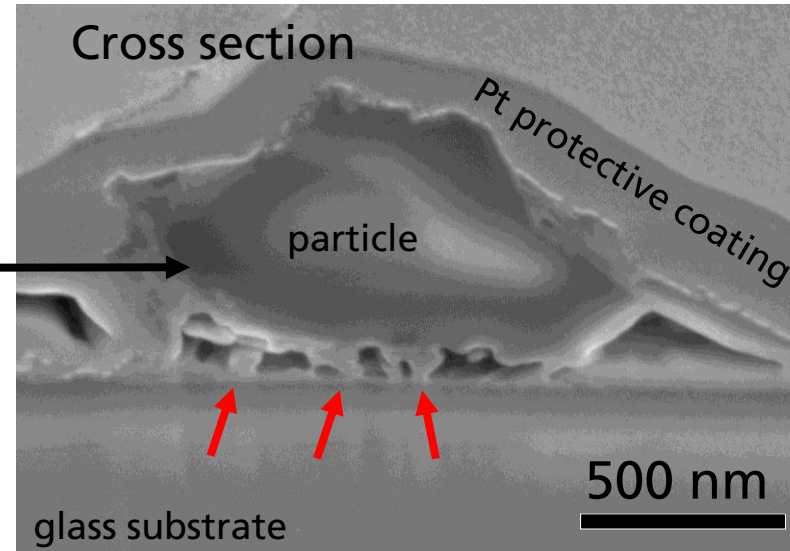
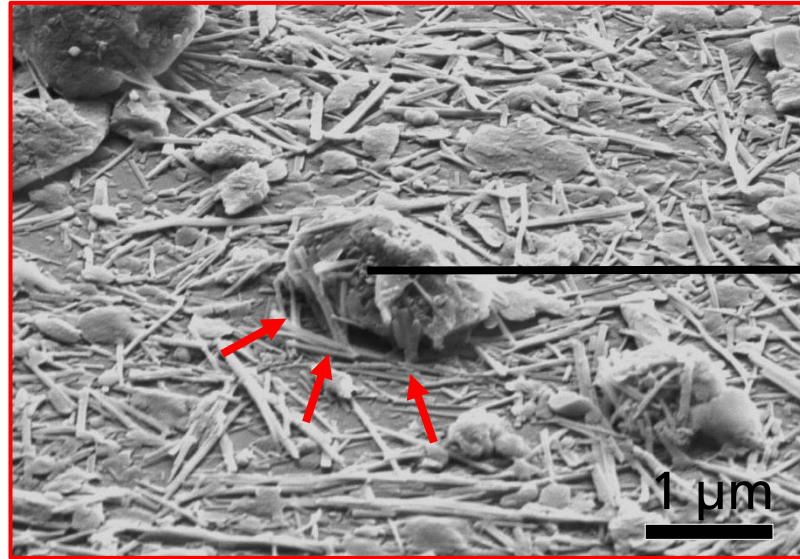
Qatar 28 days



	HV	WD	mag	det	mode	HFW	tilt	curr	10 μm	
	4.00 kV	9.9 mm	5 000 x	ETD	SE	41.4 μm	52 °	23 pA		

Results of microstructural investigations

Surface morphology investigated by SEM & FIB



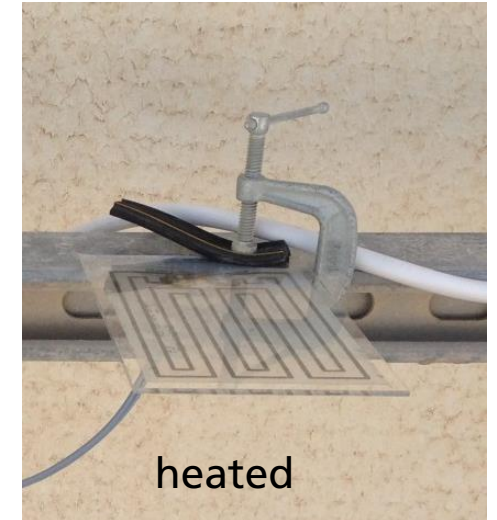
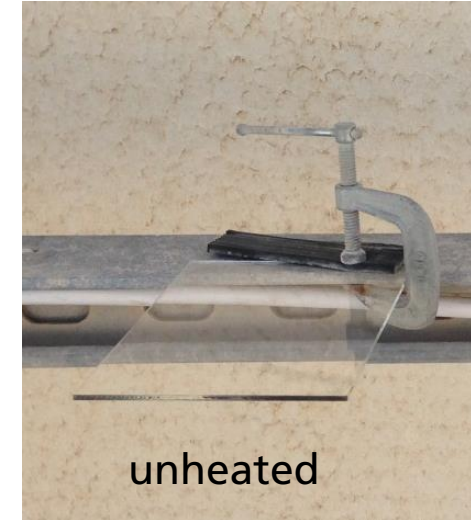
- Nanoscopic needles promote adhesion of bigger dust particles
- Needles can be attributed to **Palygorskite** (clay mineral) ^[1] $(\text{Mg,Al})_2\text{Si}_4\text{O}_{10}(\text{OH}) \cdot 4(\text{H}_2\text{O})$
- Development via solution-precipitation processes during dew events → cementation

Outdoor heating experiments in Qatar desert environment

Heating experiment

Setup

- Outdoor exposure of borosilicate glass samples for 4 weeks in Qatar environment
- One sample was heated with heater pad at 12 W (~10-25 K warmer than reference)
- Temperature of reference module below dew point during 2 nights



Outdoor heating experiments in Qatar desert environment

Heating experiment A) – March-April

Results from light microscopy and Scanning Electron Microscopy (SEM)

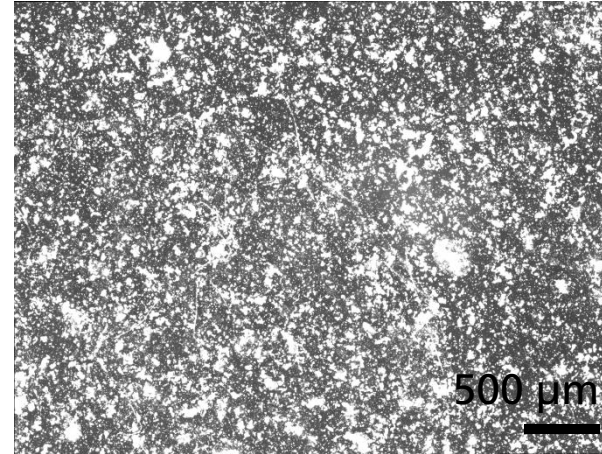
- 65 % reduction of surface coverage & optical losses by heating
- Significantly reduced amount of needle structures if sample is heated
→ no cementation



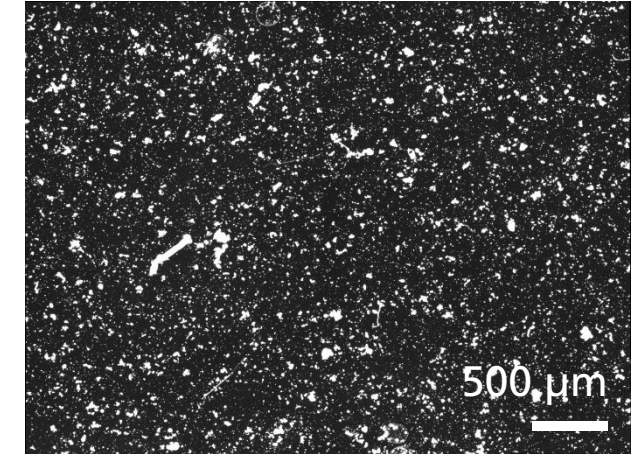
Soiling mitigation by heating approaches?

Light microscopy

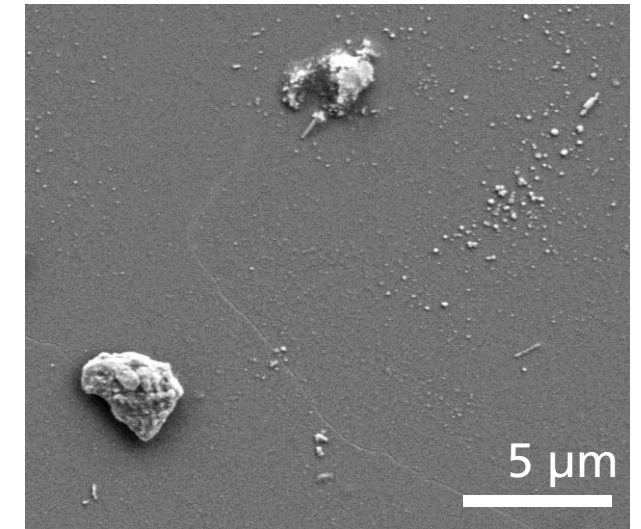
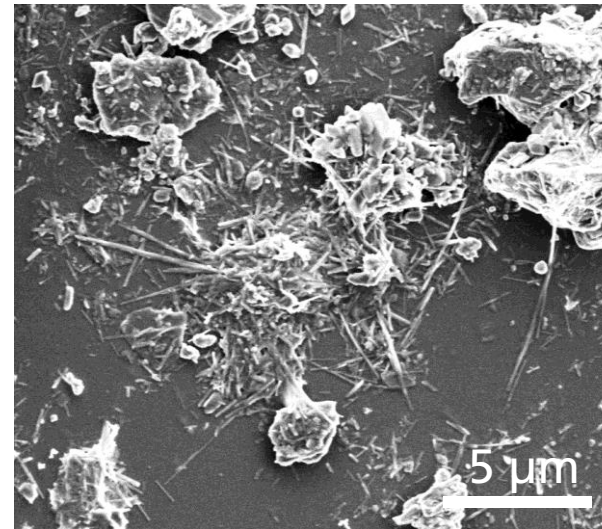
Unheated



Heated

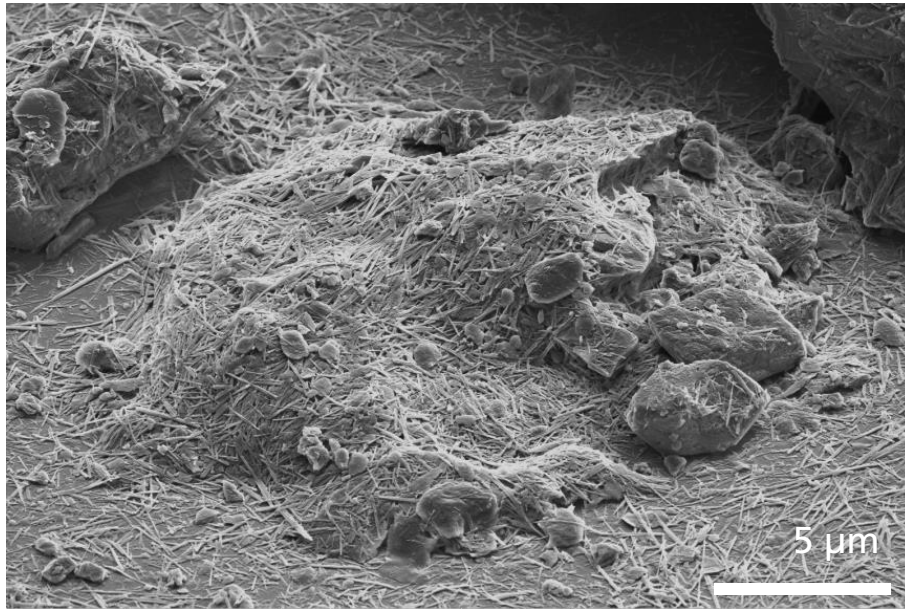


SEM



Summary

Qatar

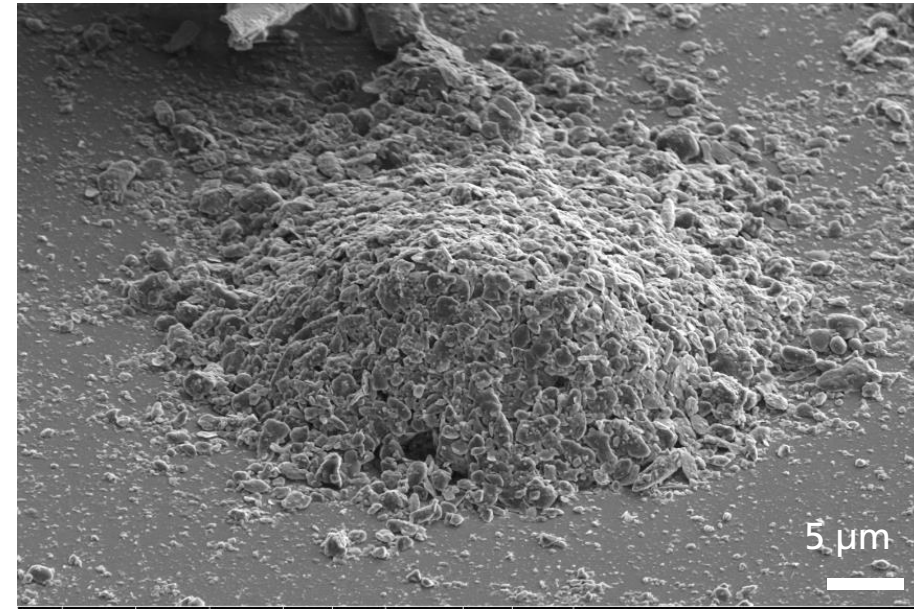


- Needles → clay mineral palygorskite ^[1]
- Solution-precipitation → **cementation**

Dust + clay mineral + dew



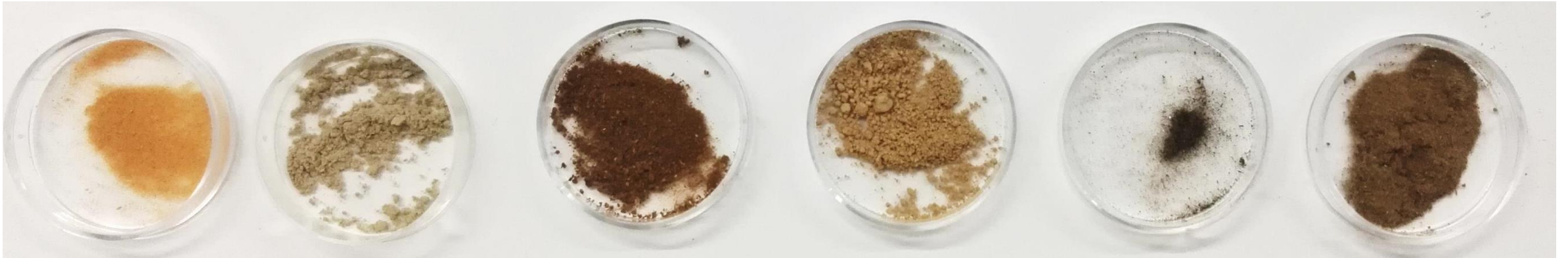
Chile



- Small platelets → clay mineral kaolinite ^[2]
- Rearrangement → **caking**

Hardly removable by wind or rain

Thank you for your attention!



Thanks to our Partners!

